



## SITE PREPARATION

**IMPORTANT:** To prevent damage, tank must be secured at all times, either tied down or filled with 25mm of water.

Check and clean inlet and overflow screens regularly and after rain, this prevents the tank from overflowing from the inlet and causing erosion.

Regularly check the base to ensure there is no erosion or disruption.

Ensure there is no stress on the tap and outlet fittings as well as stress on the overflow pipe which may be caused from the tank settling. (Stress on the overflow pipe may cause it to dislodge causing erosion and access for vermin.

Ensure the ground where the tank is positioned will support the weight of the full tank, e.g. uncompacted soil or positioning close to a retaining wall may not be suitable and an appropriately qualified person should be consulted.

It is the responsibility of the purchaser/installer to consult with the appropriate authorities and engineers to ensure the size and positioning of the tank is suitable.

### **Tank Site Construction:**

1. A retaining wall is needed to prevent erosion, this must be greater than the diameter of the tank.
2. Place 50mm of crusher dust inside the retaining wall, ensuring crusher dust is compacted, level and flat.
3. The overflow must be directed away from the base to prevent erosion.  
Also ensure water run off from other areas of the property will not erode the base.
4. 300mm of flexible hose with an elbow either end is needed to absorb movement and minimize stress to valve and fittings.

***The delivery driver will unload the tank as close as possible to the required site providing this can be done without danger to person or property. The driver is not responsible for installation or positioning.***